



**Part# 1049505**

2005-2007 5" Turbo-Back 5.9L Dodge Cummins  
2500/3500 2WD/4WD (Single Outlet System)  
(Off-road only for models equipped with a Catalytic Converter)  
*-- Not for Commercial Trucks --*

**Removal of Stock System:**

- 1.) Separate the stock exhaust at the slip joint at the muffler. Remove the rear exhaust from the rubber hangers and remove the system from under the truck.
- 2.) Using an 11mm socket or wrench, remove the band clamp at the turbo flange on the engine and then remove the stock down-pipe. *Do not dispose of the band clamp as you will be re-using it for the new system.*

**Installation of BD Stainless Exhaust:**

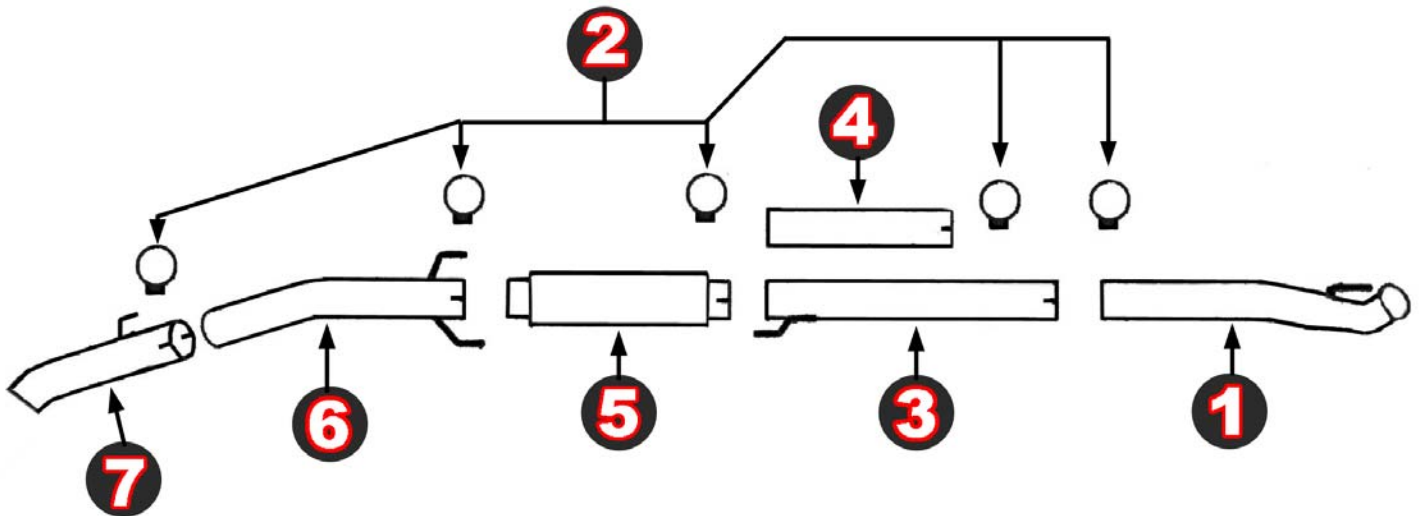
- 1.) Before installation of the new down-pipe, you will need to remove the hanger bracket located on the bell housing. Mount the OEM hanger bracket to the front pipe and install it. Do not fully tighten until all new exhaust components are in place.
- 2.) Install the 40" extension pipe over the down-pipe. A 25" extension pipe has been included for the CC/LB (Crew Cab / Long Box).
- 3.) Install the muffler over the extension(s) and into the OEM rubber hangers about the muffler.
- 4.) Install the over-axle pipe into the muffler and OEM rubber hanger.
- 5.) Install the tail-pipe to the over-axle pipe.
- 6.) Install the clamps around pipes where needed – be sure that the exhaust is in place before tightening the clamps.
- 7.) Starting at the down-pipe, tighten all connections.

BD recommends that exhaust systems be installed by a trained automotive technician. If these parts are installed by a do-it-yourself person, or end user, please take all necessary precautions to ensure a safe installation.



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**Kit Contents:**



Picture #	Description	Quantity
1	Turbine Outlet Pipe	1
2	5" Exhaust Clamp	5
3	40" Intermediate Pipe	1
4	25" Intermediate Pipe	1
5	Muffler	1
6	Over-axle Pipe	1
7	Tail Pipe	1

BD ENGINE BRAKE, INC.

Plant Address: A10-33733 King Rd, Abbotsford, BC, Canada V2S 7M9

US Shipping Address: 88-446 Harrison St, Sumas, WA 98295 US Mailing Address: PO Box 231, Sumas, WA 98295

Phone: 604-853-6096 Fax: 604-853-8749 Internet: [www.bd-power.com](http://www.bd-power.com)