

GRIPPIN

BILLET

FROM CLEAN TO EXTREME... WE GOT YOU HANDLED

1999-2006 Super Duty / Excursion Installation Instructions



Front Door Panel Removal starts by Unclipping the front corner panel



Unclip Switch Panel



Unscrew door panel bolt #1 (may be either 9/32 or phillips head screw)



Unclip switch Panel harness



Unclip red lense at the front edge



Unscrew door panel bolt #2 (may be either 9/32 or phillips head screw)



Lift off door panel and set aside



Remove plug from edge of door



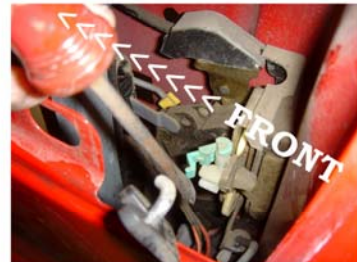
There are 2 (two) 7/16 nuts holding the bucket in the door. Remove nut #1



Remove nut #2, Note: an open end wrench may also be used



Release latch rod at the (aqua) quick disconnect clip from the outside edge



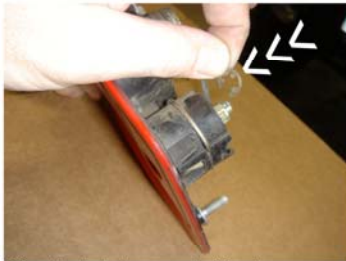
The clip unsnaps from the outside edge, towards the front

Customer Service: Grippin Billet 4323 N Selland Ave #103, Fresno, CA 93722 ph 559-360-4577 fax 559-222-7580
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Before the bucket comes out of the door, remove the "C" clip to remove the Lock Rod Actuator

Once the Latch Rod and Lock Rods have been detached the bucket can be removed from the door and set on the bench until you are ready to replace the Flip Latch Handle



Rear Door Panel Removal starts by unclipping switch plate and removing door panel screw #1



Unclip harness and set switch plate aside



Unclip Lens from the front edge



Remove Door Panel Screw #2 from behind lens Lift off Door Panel and remove Handle from Door



The Handle Pivot Pin is removed with a light tap pushing the pivot pin past the retaining tabs



Lift out the pivot pin and remove OE Flip Handle



Line up the New Grippin Billet Handle
NOTE: there is a slot you need to align

Reinstall handles in the reverse order



Tap the Flip Latch Pivot Pin into its lock position. You will see two small plastic detents that hold the pin in place



Mount the bolt (provided) in the back of the handle. This bolt will operate the rod actuator

Note #1 Attached the Lock Rod and actuator before mounting the bucket to the door

Note #2: After the bucket is installed in the door reach through the inner door panel to push the Latch Rod into the connector and clip the retainer closed on the rod connector at the bottom end

Note #3 the handle should be in the closed position when you insert the rod into the connector

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