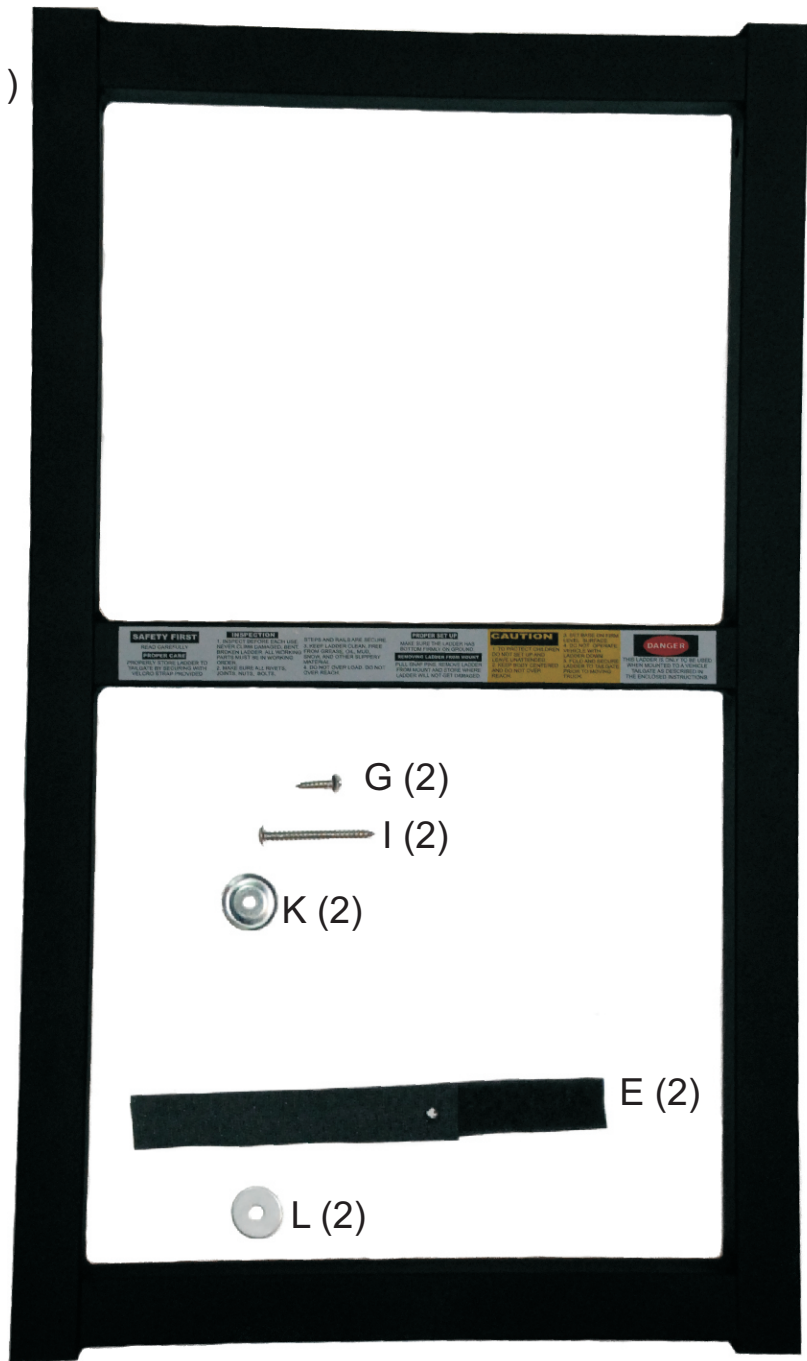


C (1)



D (1)



G (2)



I (2)



K (2)

E (2)



L (2)



B (1)



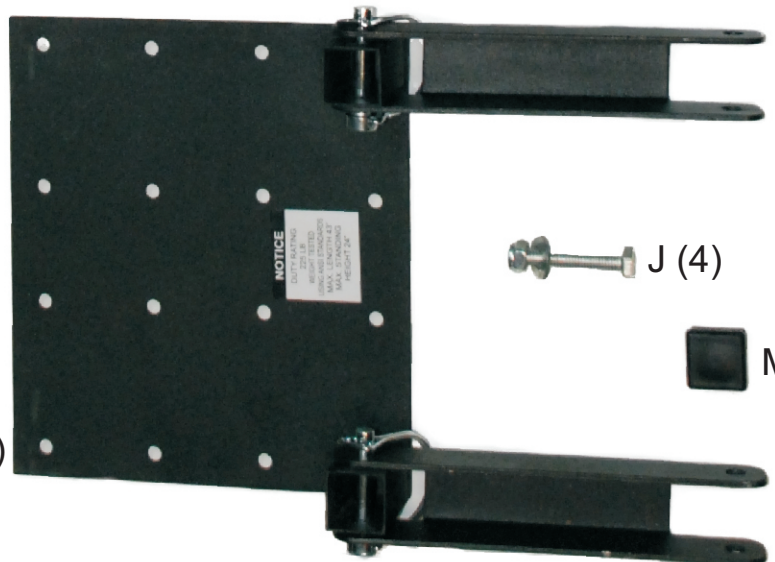
F (6)



H (6)



A (1)



J (4)



M (2)



# The TAILGATE LADDER

Model No. 1-00040

Customer Service 1- 800-364-7359

## Tools Required:

- Drill \* #25 Drill Bit \*
- #2 Phillips Head Screw Driver \*
- Marking Pen / Center Punch \*
- (2) 13 mm wrenches \*

## Tailgate Ladder Parts List

- A. (1) Mounting Plate
- B. (1) Bent Side Rail
- C. (1) Straight Side Rail
- D. (1) Climbing Section
- E. (2) Tie Down Strap
- F. (6)  $\frac{3}{4}$ " x #10 Screws
- G. (2)  $\frac{3}{4}$ " x #10 Tie Down Strap Screw
- H. (6)  $1\frac{3}{4}$ " x #10 Screws
- I. (2)  $1\frac{3}{4}$ " x #10 Tie Down Strap Screw
- J. (4)  $\frac{1}{4}$ " x #20 x  $1\frac{1}{2}$ " Side Rail Bolts
- K. (2) Ladder Washers
- L. (2) Flat Washers
- M. (2) End Caps

## Installation instructions:

(Have truck on level surface when installing the Tailgate Ladder)

**Step 1: Locate Mounting Plate (A)**  
Position mounting plate (A) on driver's side, with the studs toward the side edge of the tailgate. Mount at least 1" from the top of the tailgate and at least  $\frac{1}{2}$ " from the side edge, depending on truck model, so the ladder will clear when tailgate is closed.

### Step 2: Mark For Mounting

Mark holes on the mounting plate (A) with marking pen or center punch. Drill with #25 bit. (Note: Only half of the mounting holes will be used. Based on model of truck/tailgate the location will vary for optimal screw holes. Screw locations should target the front and back side of mounting plate.)

### Step 3: Mount To Tailgate

Use 6 of the  $\frac{3}{4}$ " x #10 (F) Screws for tailgates with no liner or sprayed on liners.

Use 6 of the  $1\frac{3}{4}$ " x #10 (H) Screws for tailgates with drop-in bed liners.

**Step 4: Attaching Side Rails (B,C) onto Driver's Side of tailgate**  
Slide (B) Bent Side Rail into the left side linkage and attach with (J) Side Rail Bolt. Slide (C) Straight Side Rail into the right side linkage and attach with (J) Side Rail Bolt.

### Step 5: Attach Climbing Section (D) to Side Rails (B,C)

Flip linkage and Side Rails to "in use" position (pointed towards ground).

Attach Climbing Section (with Caution Sticker right side up and facing away from Truck) by sliding the side rails into the tubing of the Climbing Section.

Adjust until ladder is approximately 15 degrees to vertical. Locate the holes underneath the top rung and secure the length on each side rail with the remaining 2 Side Rail Bolts (J).

### Step 6: Attach Tie Down Straps

Lay completed ladder across tailgate and locate 1 Tie Down Strap approximately 8 inches from the end of the stored ladder. Mark area and drill with #25 bit. Situate a flat washer on the drilled hole, with the Tie Down Strap on top of the flat washer and the ladder washer on top of the strap.

Secure using (G) Tie Down Strap Screw for tailgates without liners or with sprayed on liners.

Secure using (I) Tie Down Strap Screw for tailgates with drop in bed liners.

Use extra strap using the same method at any necessary location.

### Step 7: End Caps

Place end caps in the top of each stud.  
You're Done!