

# Gauge Face Install Guide



1. Bring cluster inside to a clean area to start the install.



2. Make sure you have the needle positions marked. Should all be at low.



3. Use the needle tool to help remove the clear lens.



4. Cluster with the lens off.



5. Twist each needle down past the low mark.



6. This will break the needle free from the shaft of the stepper motor.



7. Use the needle tool to remove the needles.



8. If the needles are hard to remove, twist and lift at the same time.



9. Remove all the needles.



10. Remove the factory gauge face.



11. Open the US Speedo gauge face package.



12. Only the SS and Aqua Kits come with gloves to protect from fingerprints.



13. Put on the gloves before touching the stainless steel.



14. Only hold the gauge face by the edges.



15. Push the alignment tabs in place.



16. Place the New US Speedo Gauge Face in place.

Take Cluster and Needles out to the truck and plug in. Leave Gloves ON.

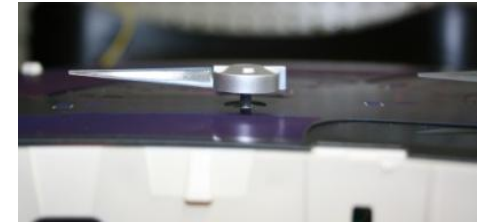
17. Make sure the key is in the OFF position.



18. Start setting the needles in place.



19. Hold the tip over the 0 and push straight down on the hub.



20 Only push down a little bit for now, they will be easier to remove if required.



21. All of the needles should be in the same position as when you removed them.



22. UNPLUG the cluster. Gently move the needles so they point up.



23. Plug the cluster back in, the needle should go back to the same mark as on your diagram.



24. If the needles are not correct, remove and unplug the cluster and go back to 17.



25. Unplug the cluster, place on a flat surface. Use the handle of the needle tool.



26. Push the hubs down till they are touching the handle.



27. Optional Lens.



28. Some of the lenses have a clear protective wrap on the front. Remove.



29. Snap the lens in place.



30. Take back to truck. Leave the key off and connect.

